

PORTACENTER 500 - CUBE 500mm / 20" ISO 50

TOOL CHANGE

	Metric	Imperial
tools	from 36 to 120	from 36 to 120
max tool weight	20 kg	44,1 lbs
max tool length	400 mm	15,75 in
max tool diameter	125 mm	4,92 in
max tool diameter with free position	200 mm	7,87 in
tool change	3 sec	3 sec
tool holder	option HSK100	option HSK100

CONTROL

human machine interface	touch-screen with full keyboard
teleservice	included
programming language	ISO code
CNC	Fanuc / Siemens

AXES X,Y and Z

	Metric	Imperial
axes stroke	500/500/500 mm	19,7/19,7/19,7 in
speed	30/30/30 m/min	98,4/98,4/98,4 ft/min
acceleration	4,5/3,5/4,5 m/s ²	14,8/11,5/14,8 ft/s ²
4th axis	continuous or 1° increment	
positioning system	encoder / digital scale	

TOOL HOLDER SPINDLES

tool holder	ISO50 / HSK100
spindle speed	4000 / 10000 rpm
max power	up to 50 kw
max torque	300 Nm

SECTORS

Automotive	Fittings
Fluid Handling	Military
Oil & Gas	Transportation
Aviation	Fasteners

*The information which are present in the catalogue are approximate and are not binding.
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