

PORTACENTER 250 - CUBE 250mm / 10" ISO 40

TOOL CHANGE

	Metric	Imperial
tools	from 36 to 120	from 36 to 120
max tool weight	8 kg	17,63 lbs
max tool length	250 mm	9,84 in
max tool diameter	80 mm	3,15 in
max tool diameter with free position	120 mm	4,72 in
tool change	1,4 sec	1,4 sec
tool holder	option HSK63	option HSK63

CONTROL

human machine interface	touch-screen with full keyboard
teleservice	included
programming language	ISO code
CNC	Fanuc / Siemens

AXES X,Y and Z

	Metric	Imperial
axes stroke	250/310/200 mm	9,84/12,2/7,88 in
speed	30/30/30 m/min	98,4/98,4/98,4 ft/min
acceleration	6,5/5,5/6,5 m/s ²	21,3/18,1/21,3 ft/s ²
4th axis	continuous	
positioning system	encoder / digital scale	

TOOL HOLDER SPINDLES

tool holder	ISO40 / HSK63
spindle speed	6000 / 13000 rpm
max power	up to 25 kw
max torque	150 Nm

SECTORS

Automotive	Fittings
Fluid Handling	Military
Oil & Gas	Transportation
Aviation	Fasteners

*The information which are present in the catalogue are approximate and are not binding.
Porta Solutions Spa reserves the right of modifying them at any time without prior notice.*